



## **MULTI USE GAME FIELDS**



TECHNICAL DETAILS			
Field Sizes	Width: 15 – 20 M	Height: 20 – 40 M	
Concrete Wall	Width: 30 CM-Height : 50 CM	C25-C30 Concrete	
Sub base	Concerete (15 CM)	Asphalt (9 CM)	
Water Drainage	Water is evacuated from surface by 0.05% sloope on concrete floors.	Water is evacuated from surface by 0.05% sloope on asphalt floors.	
Steel Construction	Fixed system, Screwed system	Support poles and diagonal connections	Height: According to project =4-6 M
Wire Fence	Wire fence	Panel wire	Height= 4-6 M
Net	%100 Polyamid Yarn	Side Net: 12x12 CM	Ceiling net: 15x15 CM
Lighting	6-12 Pieces	400 W Metal Halogen Lamps	200 W LED
Floor Coverings	Artificial grass Tartan Acrylic floor	High UV resistance, high heat resistance between -30°C ∼ +50°C	
Equipments	Basketball Goal Posts and Nets Volleyball Pole and Net Tennis Pole and Net Goal Post and Nets Score Board		
Optional	Ceiling Net		

COLOURS			
Steel Construction	Standard: Green	Optional: All Rall Codes	
Wire Fence	Standard: Green		
Net	Standart: White	Optional : Black	
Artificial Grass	Standard: Green	Optional: Light Green,Dark Green,Blue,Red,Yellow	







APPLICATION METHOD		
Concrete Wall	The mould of concretes must be made very smoothly by using plywood panels.	
Sub base	The ground surface must be compacted well and levelled.  Tartan: The ground must be concrete or asphalt. The ground must be levelled and there must be slope to one side.  Acrylic: The ground must be asphalt. If it is not possible concrete can be done. Asphalt or concrete surface must not have curve on the ground it must be levelled and slope must be to one side.  Floor hardener must not be used in concrete surfaces.  Artificial grass: The surface must be asphalt or concrete without any curve on the ground. It must be levelled well. There must be slope to one side.	
Steel Construction	It is fixed to the construction from the outside of the field at certain intervals with special connection wires. Panel systems are fixed to the construction with special clips.	
Wire fence	It is fixed to the construction from outside of the field at certain intervals with special connection wires. Panel systems are fixed to the construction by special clips.	
Net	The polyamide threads are bonded with special bonding way.	
Lighting	Lighting projectors are fixed by adjusting the angles and gaps to illuminate the entire field.	
Floor Coverings	Tartan: The surface humidity and heat of the weather are very important. It is applied with a finisher machine and an operator by using SBR & UV resistance EPDM raw materials which has one compenant, high strange PU binder.  Acrylic: Surface humidity and weather conditions are important. Acrylic paintings which are water based high resistance for UV lights must be applied 4-16 times to surface of the ground.  Cure time must be waited before applying other coating.  Artificial grass: Artificial grass carpets are glued with polyester tape and special PU glue which has high resistance to UV lights and manufactured according to football performance from special PE products. All carpets are joined in the soccer field. White grass colour which is weaved in the factory for lines are placed. After that silica sand and sbr granules are filled according to international standards. The last stage is brushing the field and the field becomes ready for playing. Artificial grass system must be produced according to createria of basketball and tennis ball jumping.	

BENEFITS		
Steel Construction	The system has resistance to wind and snow which poles are reinforced and supported.	
Wire Fence	PVC coated and galvanized wire fence options, it is reinforced by steel rope and has a flexible structure which preventing players from injury.	
Net	Resistance for ball shootings, having extra density for goal posts and turning to previous condition due to having a flexible structure.	
Lighting	Low cost lighting, partial lighting is possible, using a projector which has resistance for outdoor use in four seasons,having central electric system and cable	
Floor Coverings	The best option to natural ground,low risk of injury,can be used 24 hours.	





PACKING OPTIONS		
Steel Construction	Produced in special measurements and packed bonded.	
Wire Fence	Packed in 3M - 6 M width and bonded in rolls.	
Net	Sack	
Artificial Grass	Packed in 4 M widths and bonded.Polyester band is packed in 1.4 M rolls.Glue has two compenants and in buckets.Silica sand in 50 / 1000 kg sacks.	
Tartan	Binder in 200 KG barrels , EPDM in 25 kg sacks, SBR in 50/1000 KG sacks.	
Acrylic	50-70 KG in plastic barrels.	
Lighting	in special measurement boxes	
Others	Different types,pallet, sack and other types	

STORAGE CONDITIONS		
Adhesive and Derivatives	Between +5 ∼ +30 °C	
Other Materials	Between -10 ∼ +40 °C	

PRODUCTION AND INSTALLATION PERIODS			
Sub base	Preperation : 3 Days	Constuction: 10 Days	Can't work simultaneously.
Steel Construction and Painting	Preperation : 4 Days	Installation: 5 Days	can work simultaneously.
Wire Fence	Preperation : 3 Days	Installation: 2 Days	can work simultaneously.
Lighting	Supply: 2 Days	Installation: 2 Days	can work simultaneously.
Floor Coverings	Production: 10 Days	Installation: 5 Days	can't work simultaneously.
Equipment	Production: 2 Days	Installation: 1 Day	can work simultaneously.

WARRANTY PERIODS			
Steel Construction	5 Years	Depends from area to area	
Painting	1-10 Years	If it is galvanized wire fence it has 10 years of warranty.	
Wire Fence	3 Years	Wire fence may have curves after sometimes due to ball shooting and must be corrected by maintenance.	
Net	2- 5 Years	Goal posts nets 2 years, side and ceiling nets are having 5 years of warranty.	
Lighting	2 Years		
Floor Coverings	3-5 Years	Acrylic: 3 Years, Artificial Grass: 5 Years, Tartan :5 Years	
Equipment	2 Years		

## **MULTI USE FIELDS**

## **EXAMPLE OF APPLICATIONS**













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